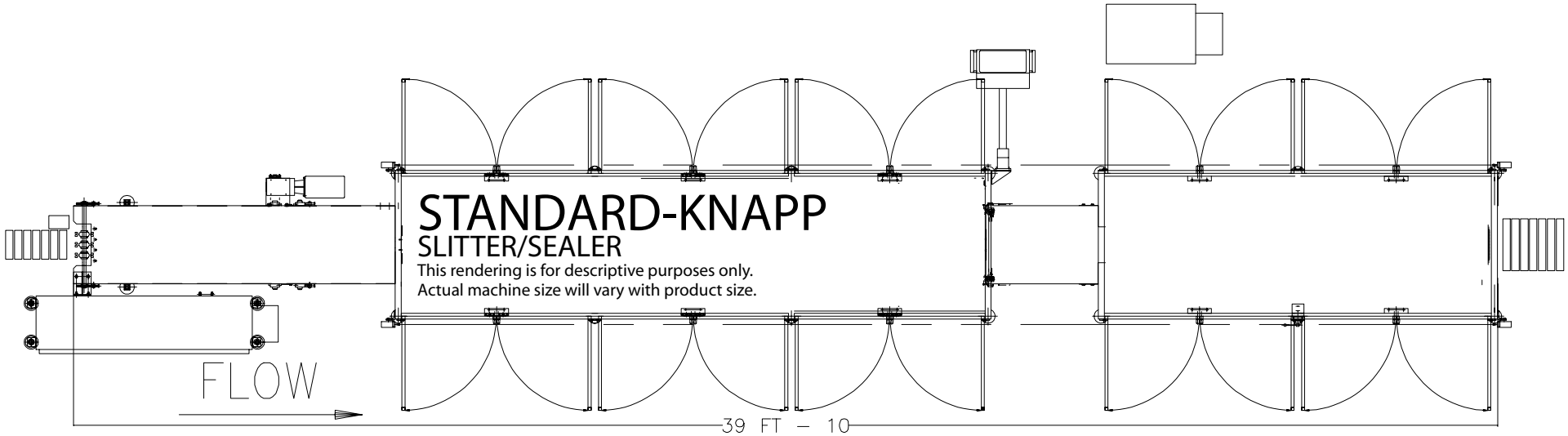

Standard Knapp
a DPLUNE Brand Company

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THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED
STAMPED DIMENSIONS TOLERANCES PER ANSI Y14.5-1994
TOLERANCES ARE
X.XX +/- 0.030
X.XXX +/- 0.010
PARALLELISM +/- 0.010 IN PER FT
STRAIGHTNESS +/- 0.010 IN PER FT
PERPENDICULARITY +/- 0.010 IN PER IN
ANGLES +/- 1.0 DEGREE
CONCENTRICITY 0.010

TREATMENT

FINISH

MATERIAL

ALL DIMENSIONS ARE IN INCHES
BREAK ALL EDGES 0.010 / 0.030
THREADS (CLASS 2 FIT)
STAINLESS STEEL SHEET METAL FINISH - TEXTURE 120 GRIT
ALL BEND IN DEGREES
ALL BEND RADIUS TO BE 1.0 THICK MATERIAL THICKNESS
ALL MACHINED SURFACES - FINISH 125 um
DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN BY 60070	06/09/2009
APPROVED BY	

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TITLE
STANDARD-KNAPP
SLITTER/SEALER

SIZE | DRAWING NO. | REV.

SCALE | SHEET