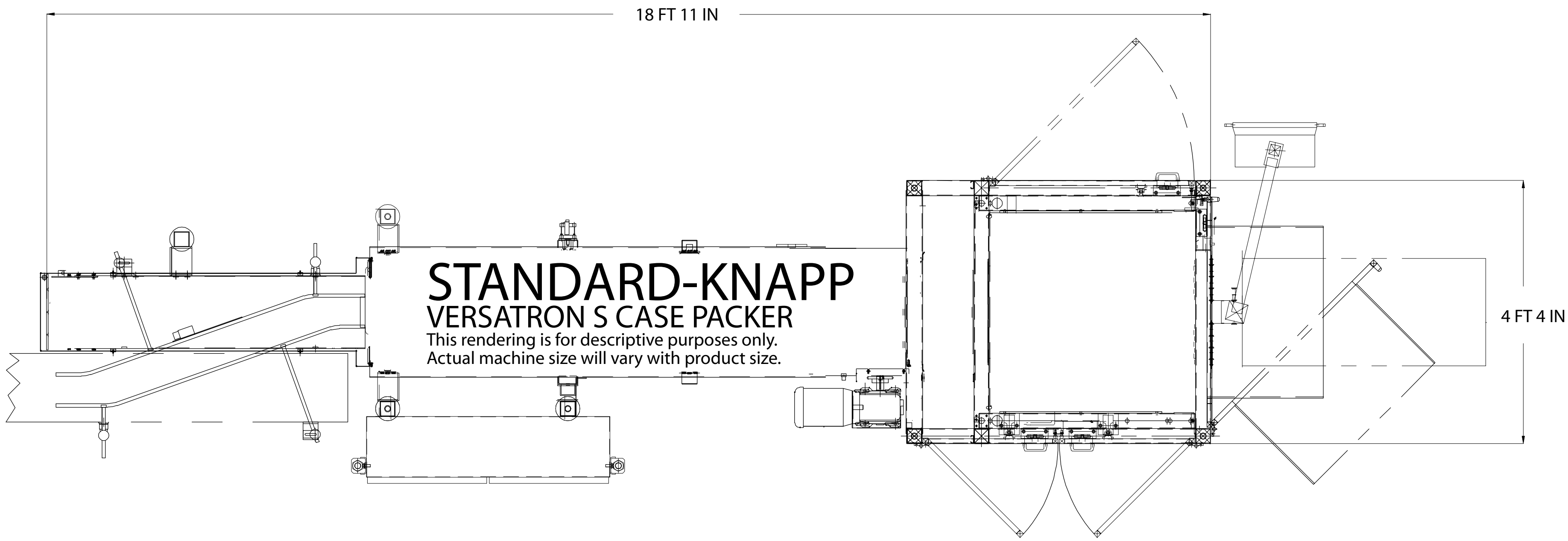

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an EMPLOYEE Owned Company

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THE FOLLOWING APPLY - UNLESS OTHERWISE SPECIFIED

INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5-1994

TOLERANCES ARE

X.XXX	+/- 0.005
X.XX	+/- 0.015
PARALLEISM	+/- 0.015 IN PER FT
STRAIGHTNESS	+/- 0.015 IN PER FT
PERPENDICULARITY	+/- 0.005 IN PER IN
ANGLES	+/- 1.0 DEGREE
CONCENTRICITY	0.010

ALL DIMENSIONS ARE IN INCHES
BREAK ALL EDGES 0.005 / 0.030
THREADS (CLASS 2 FIT)
STAINLESS STEEL SHEET METAL FINISH - TIMESAVE 100 GRIT
ALL BENDS 90 DEGREES
ALL INSIDE RADII TO BE 1.5 TIMES MATERIAL THICKNESS
ALL MACHINED SURFACES - FINISH 125 um
DO NOT SCALE DRAWING

TREATMENT

FINISH

MATERIAL

APPROVALS	DATE
DRAWN BY	
APPROVED BY	

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TITLE

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