

# StandardKnapp StandardKnapp

an EMPLOYEE owned company

## CHAIN CARTRIDGE - Adjustment Tool

**UPGRADE FOR:**  
357 Orbitron  
Part # - 357E90285

### Benefits

- Lightweight Aluminum Housing
- Little Backlash/Precision Adjustment
- Rapid Engagement Points
- Eliminates Sloppy Chain Network
- Quick Conversion for Older Closed Top Machines

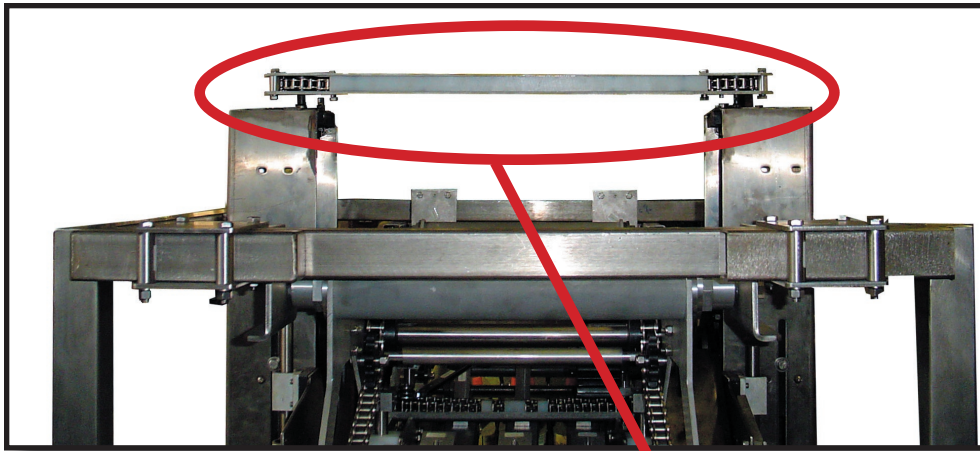


Figure 1.1 - Chain Cartridge Installed on Machine



Figure 1.2 - Close-up of Chain Cartridge

### Included with Chain Turner

- Two Extended Bullet Nose 5/8" Square Adapters
- Two Replacement Thrust Bearings

Call the Standard-Knapp Sales Department at  
1-800-628-9565 ext. 239 for ordering information.

Standard-Knapp, Inc.  
63 Pickering Street  
Portland, CT 06480  
1-800-628-9565  
(fax) 860-342-0783  
[www.standard-knapp.com](http://www.standard-knapp.com)  
[info@standard-knapp.com](mailto:info@standard-knapp.com)

Removal Instructions for Chain Network Installations (Existing Open Top Machines):

1. Remove chain and sprocket brackets; discard.
2. With Raudatiller in place, position torpedo level on drive shaft.
3. Turn one end of an adjustment point until drive shaft is level.
4. Verify that both square adapters are facing the same direction.
5. Loosen both lead screw mounting block (secured by four 1/4 hex bolts).
6. Slide Chain Cartridge in place.
7. Tighten both mounting blocks from step 5.
8. Recheck tool fit in position, if required repeat steps 5-7 until fit is free from binding; tool should remove and engage freely.

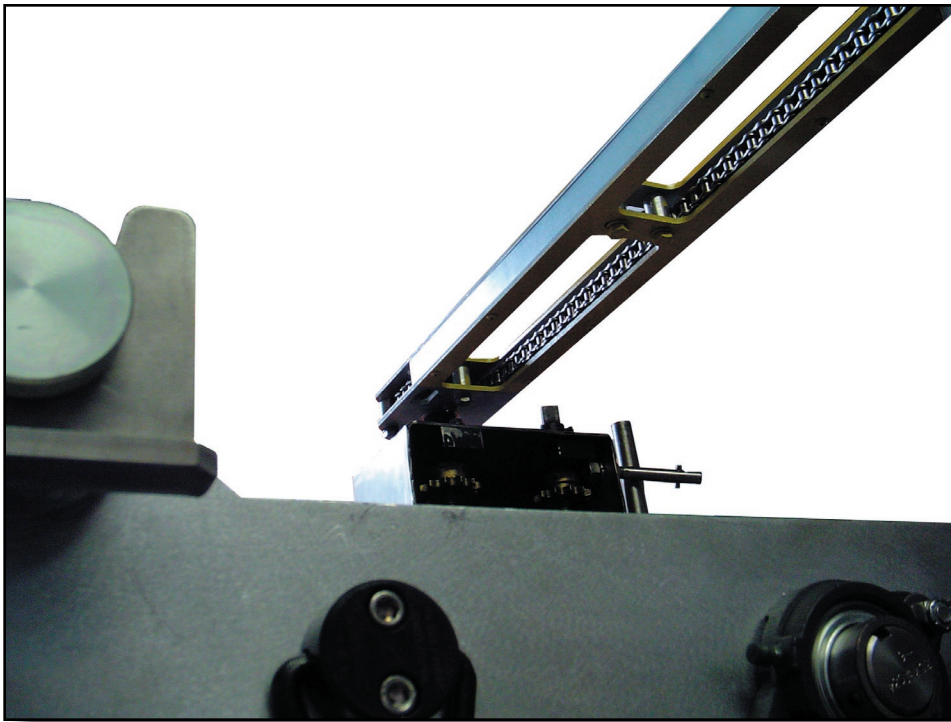


Figure 2.1- Chain Cartridge installed on machine

**SPECIFICATIONS**

SPEED: No Limits

PRODUCT RANGE: Unchanged

AIR: None required

CONTROLS: None required

POWER: None required

CONSTRUCTION: Aluminum

ESTIMATED WEIGHT: 7.5 lbs.

*For further information or to schedule a Standard-Knapp Service Engineer to install this upgrade at your facility,*

*Contact our service department at:*

**1-800-628-9565**